

503

DART AEROSPACE LTD	Work Order:	22082
Description: Angle Bracket	Part Number:	D3258-1
Dwg: D3258 Rev. A	Qty:	BB u
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	BB	04.12.08	8
2	PG	Issue P/O: <u>2007009</u> Email or Ship DXF file to vendor Laser Cut D3258-1 as per Dwg D3258 <b>Material release note is required</b>	u	04.12.08	8
3	RG	Receive and Inspect for transit damage <b>Ensure material release note is attached</b>	1'd	05/01/09	8
4	QC6	Inspect dimensions as per Dwg D3258	2	05.01.20	8
5	GA	Deburr if necessary	2	05.01.20	8
6	ST	Identify and Stock	CL	05/01/20	8
7	AC	Cost / part <u>3,16</u>	54C	05.01.21	8
8	DC	Close W/O <u>3.93</u> Inspect Level 21	BB	05.01.24	8

Rev	Date	Change	Revised By	Approved
A	04.04.15	New issue	KJ/RF	BB

RELEASED

[Signature] 05.05.06

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg./ Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

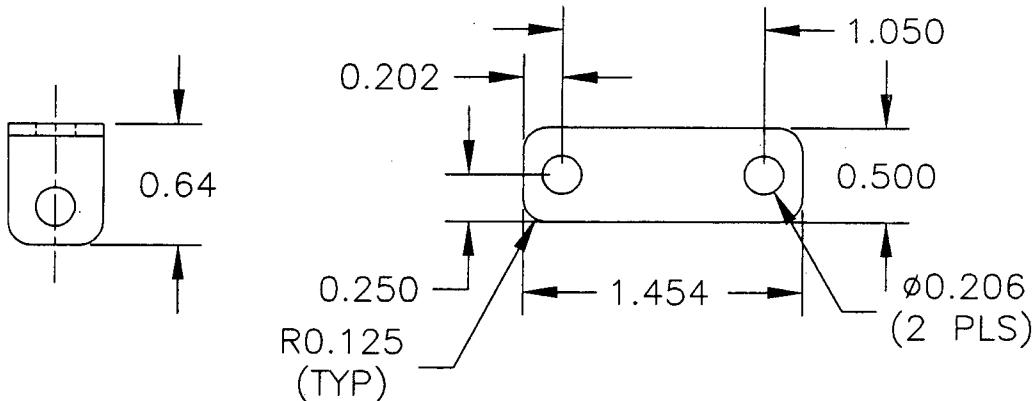
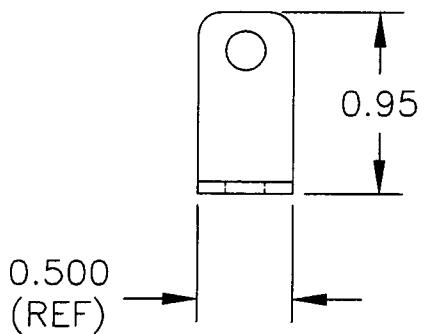
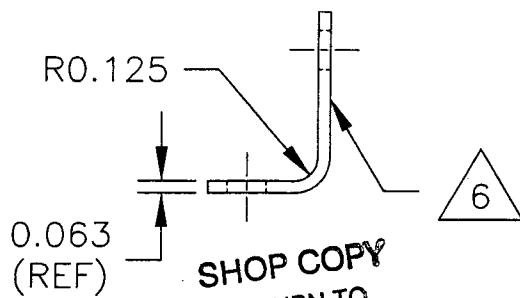
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3258	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE ANGLE BRACKET	SCALE 1:1
A	04.01.27	NEW ISSUE	

**RELEASED**  
04.04.06 *[initials]***D3258-1 FLAT PATTERN****D3258-1 ANGLE BRACKET**

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. Z2082

**NOTES:**

- 1) BREAK ALL SHARP EDGES 0.005 to 0.015
- 2) MATERIAL: AISI 304/316 SS 0.063 (16 GAUGE) THICK (REF. DART SPEC. M304S16GA)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Dec 06, 2004  
11:09 am

Work Order No : 0022082  
 Project Name : D3258-1  
 Project For : WK503  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3258-1  
 Description : Angle Bracket  
 Manufactured : Yes  
 Amount Req'd : *B*  
 Amount Done : 0  
 Start Date : 12-06-04  
 Est Finish Date : 01-15-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

 營茂實業股份有限公司  
YIEH MAU CORP.

**INSPECTION CERTIFICATE**  
**MATERIAL TEST/INSPECTION CERTIFICATES**

9023942

3258-1

INVOICE NO.: F03MB57

COMMODITY :

PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304, NO.4 (SIC)  
FINISH, WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,  
SLITTED EDGE, AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,  
SLITTED EDGE.

AISI 304

SPECIFICATION :  
CUSTOMER : INTEGRIS METALS LTD

工廠:高雄縣路竹鄉順安路345號  
345, SHUN AN RD. LU CHU HSIANG  
KAOHSIUNG TAIWAN R.O.C.  
TEL:(07)6972885 FAX:(07)6973006  
CERTIFICATE NO:9212243  
DATE OF ISSUE:12/31/2003

(ITEM NO) SIZE	NO.	Weight (N.W.)	Heat No.	ID NO.	Physical Properties Tensile Test GL=50 m/m					Chemical Composition (%)								
					Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E L (%)	HRB	H V	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100	
AISI 304 2B (7425-4228)																		
24GA/48"X120" (7425-8401)	1	1,442	3,179	YU129992	2AS68986C-1	281	687	56	81	157	4.6	50	110	26	4	804	1819	3.1
20GA/48"X120" (7426-2619)	1	1,446	3,188	YU226021	29S65042BA-21	293	636	58	81	157	4.4	55	115	31	4	808	1808	3.6
18GA/48"X120" (7426-5059)	1	1,428	3,148	YU226201	2AS68982B-21	303	672	56	83	165	4.2	52	115	23	2	814	1824	3.8
16GA/48"X96"	1	1,414	3,117	YU225206	2AS68037-21	301	675	55	81	158	5.5	60	106	26	3	826	1818	2.2
16GA/48"X96"	1	1,412	3,113	YU225206	2AS68037-22	301	675	55	81	158	5.5	60	106	26	3	826	1818	2.2
16GA/48"X96" (7426-5166)	1	1,413	3,115	YU225206	2AS68037-23	301	675	55	81	158	5.5	60	106	26	3	826	1818	2.2
16GA/48"X120"	1	1,385	3,053	YU225390	2AS67026B-1	306	694	50	83	163	5	52	104	23	4	806	1816	2.7
16GA/48"X120"	1	1,385	3,053	YU225390	2AS67026B-2	306	694	50	83	163	5	52	104	23	4	806	1816	2.7
16GA/48"X120" (7426-5455)	1	1,215	2,679	YU225390	2AS67026B-3	306	694	50	83	163	5	52	104	23	4	806	1816	2.7
16GA/60"X96" (7426-5497)	1	1,438	3,170	YU226508	2BS69861A-23	306	687	52	82	160	3.8	50	109	29	6	808	1809	2.6
16GA/60"X120" (7426-5612)	1	1,411	3,111	YU226508	2BS69861A-22	306	687	52	82	160	3.8	50	109	29	6	808	1809	2.6
16GA/60"X144" (7426-7949)	1	1,434	3,161	YU226508	2BS69861A-21	306	687	52	82	160	3.8	50	109	29	6	808	1809	2.6
14GA/48"X96"	1	1,432	3,157	YU130016	2AS68134B-2	304	640	50	83	163	4.8	52	112	26	4	812	1816	2.8
14GA/48"X96" (7426-8053)	1	1,432	3,157	YU130016	2AS68134B-3	304	640	50	83	163	4.8	52	112	26	4	812	1816	2.8
14GA/48"X120"	1	1,435	3,164	YU225138	2AS68038B-1	303	661	50	83	163	4.6	45	104	22	8	812	1805	2.6
14GA/48"X120"	1	1,437	3,168	YU225138	2AS68038B-2	303	661	50	83	163	4.6	45	104	22	8	812	1805	2.6
14GA/48"X120" (7426-8160)	1	1,437	3,168	YU225138	2AS68038B-3	303	661	50	83	163	4.6	45	104	22	8	812	1805	2.6
14GA/48"X144" (7426-8244)	1	1,425	3,142	YU130016	2AS68134B-1	304	640	50	83	163	4.8	52	112	26	4	812	1805	2.6
14GA/60"X96"	1	1,413	3,115	YU130125	2AS69265A-6	299	656	54	83	162	5	47	111	27	2	810	1808	3.6
19	26,834	59,158																

Remarks:  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE CONTRACT.

Bend test: good for all Heat No.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,  
A262E, ASME SA240, QQS766D.

YIEH MAU CORP.